

RK 2010
RK 2512
RK 3020
RK 4520
RK 6020

## Cnc Router RK Series



# RK Series Structure



# Highest performance and productivity

The laminated profiles welded in argon gas offer benchmark for highest rigidity

Improved structure concept for X axis offer large clearance of work table.

Rigid Y-axis concept in whole range of travel

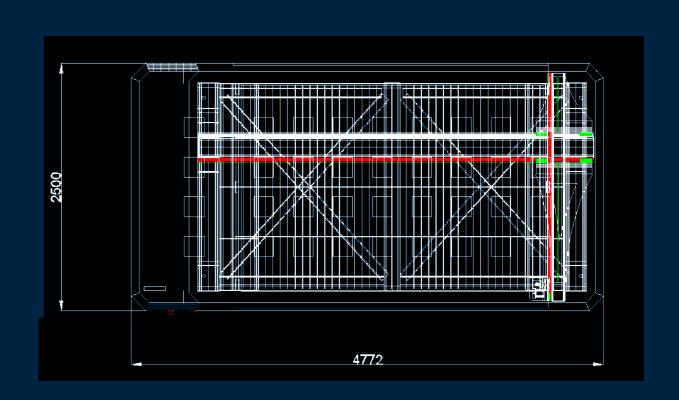
FEM-optimized design & construction

Precision in every component and detail



Maximum stiffness with welded laminated profiles

Precision and stability



Accuracy of positioning in all axes of 10 µm without linear scales.

Thermal compensation ensures stable, precise and high quality production process

Gudel made in Swiss transmission - 4 um class of precision with hardened surface

Sophisticated design and large working area - combined in the RK series

Improved ergonomics for easy handling and loading of heavy work pieces

Huge table with 3050 x 2100 mm for cutting of parts up to 600 kg

Small foot print 11.9 sqm for RK3020

## **RK Series**

### Technical Area

#### Work Area

Max. X travels	3,050 mm
Max. Y travels	2100 mm
Max. Z travels	300 mm

#### Table body

Sub structure made by laminated steel profiles

Surface Table made by aluminium 5083 - height 30mm

Table dimensions

3200 mm x 2,100 mm

#### Router cutting

Vector design / 2D - direct import from DXF or G-CODE

3D Modelling interpolated in 3 axes

Materials: Wood, Plastics, Composites, non Metals (Aluminium, brass, etc.)

#### Rapid traverse

Max. X axis	60 m/min
Max. Y axis	60 m/min
Max. Z axis	20 m/min



# RK Series Standard model



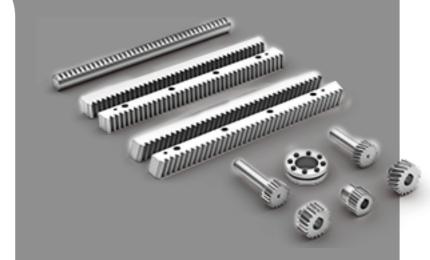


Precision in all shapes and sizes

Perfect for high-performance drive units

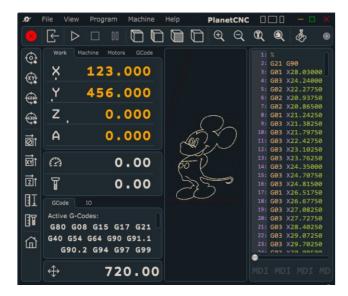
Quality offered by











# Software Planet CNC

User friendly

2D/3D view

CAM included

Direct import DXF files

#### Linear

Precise, Reliable, Future-proof

10 um precision class

Quality offered by





# Quality

assured by hi-class brands ...



#### Servomotors

Panasonic alpha

High-precision encoder, 20 bits/revolution;

Max. rotational speed: 5000rpm

Low cogging torque

### RK Series Optimal Vacuum System

# Highest fixation pressure of vacuum

#### Leybold Oerlikon Sogevac SV100B - made in France

Rotary Vane Technology

Pressure UP to

6.08 mBar ABS

Flow 50Hz

100mc/h

#### Leybold Oerlikon Sogevac SV200B - made in France

Rotary Vane Technology

Pressure UP to

Flow 50Hz

0.08 mBar ABS
180mc/h

#### Leybold Oerlikon Sogevac SV300B - made in France

Rotary Vane Technology

Pressure UP to

Flow 50Hz

0.08 mBar ABS

300mc/h

## Vacuum pumps



#### Single-stage rotary vane pumps

\* Medium vacuum rotary vane pumps \* Effective investment, long service life No oil loss, low power consumption No oil loss thanks to integrated exhaust filter

Effective investment

Maintenance free, up to 3 years in clean applications

#### Your Expectations:

Industrial rough vacuum generator Favourable price-to-performance ratio Low noise and clean operation

#### Our Solution:

Pumping speed 10 to 840 cm/h Ultimate pressure  $\leq 5$  10-2 mbar

#### Flexible pump design

Quietest pumps on the market and oil loss below 1 ppm Certified according to ATEX directive 2014/34/EU



## RK Series Spindle Unit



#### **HSD Manual 6KW**



HSD ES951 6KW -Automat 24.000 rpm



HSD ES951 8KW -Automat 36.000 rpm



# Highest cut quality

HSD Manual 6 Kw - made	in Italy
Power	6 KW
Speed	18.000 rpm
Tool fix	ER32 (1-25mm dia)

### HSD 951 - Automat - 6 KW - made in Italy

Power	6 KW
Speed	24.000 rpm
Tool fix	ISO30/HSK F63

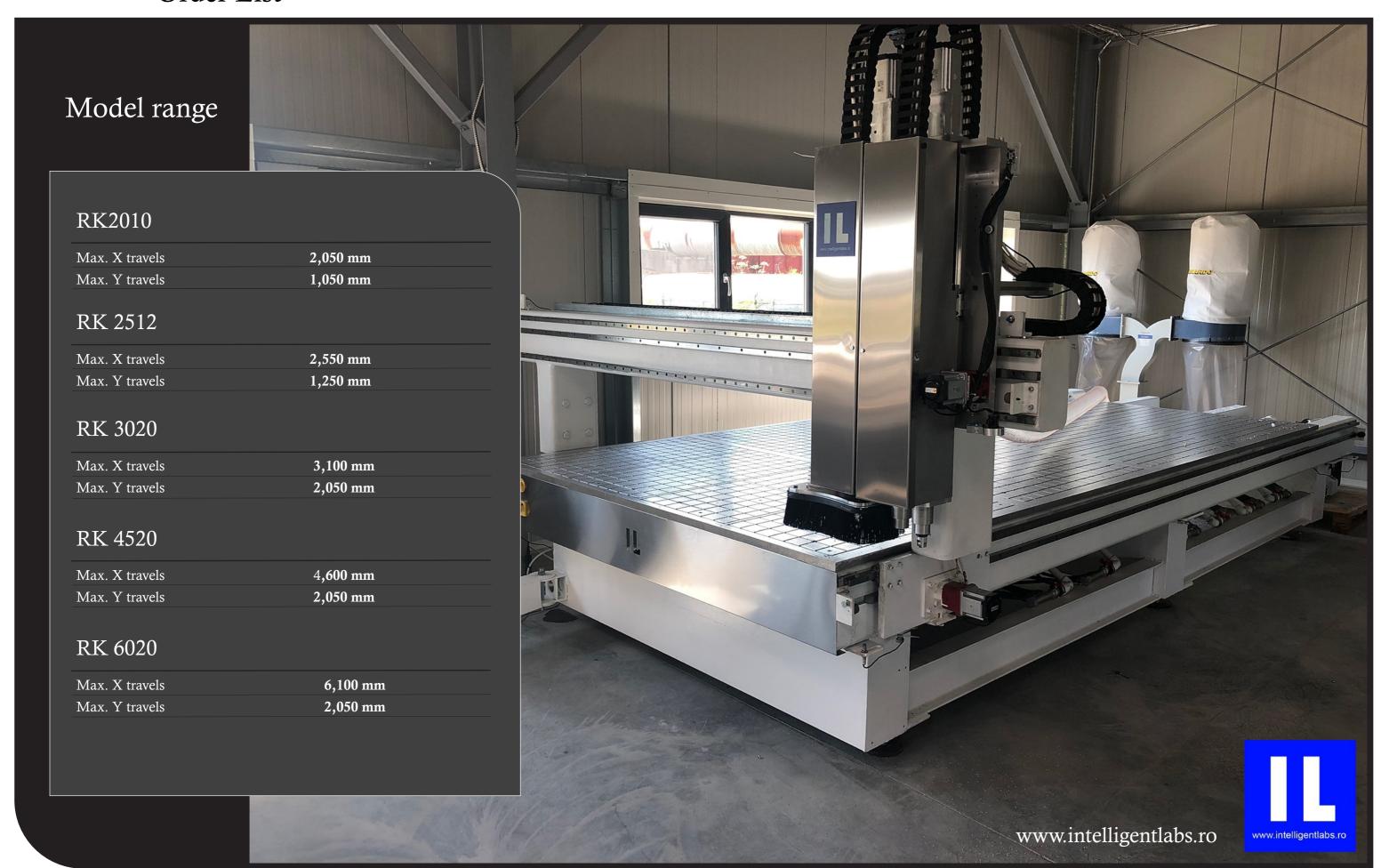
#### HSD 951 - Automat - 8 KW - made in Italy

Power	8 KW
Speed	24.000 rpm
Tool fix	ISO30/HSK F63

#### HSD 350 - Automat - 8 KW - made in Italy

8 KW
36.000 rpm
HSK F63
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## RK Series Order List



# RK Series Options



#### Tangential Knife

For cutting soft materials from Foam to PVC, leader, think material, carton, etc.

This tool is suitable for a good fixation with vacuum.



# Precision

Tools made by Intelligent Labs



#### Oscilation Knife

It used for thick materials ( Cardboard, Foam etc).

- \* Good quality cut on fragile materials
- \* High oscilation rate made by Maxon Swiss motor up to 15.000 osc/min
- \* High feed of the machine and very roubout tool

#### Suplementary Z\_axes

Complate Z axes for tools with separate command from controller

- Travel up to 300mm
- Transmision with servomotor Panasonic
- Accuracy 0.01 mm / speed up to 20m/min



#### 4th-Axe Rotary

Made for machining round parts with a very high precision of 1 arc-min and a torque up to 400NM

It can be sutible for machining from wood to aluminiu.

Can be order to machining in diameter 200mm, 300mm, 400mm